

5/22

| | | |
|----------------------|--------------|---------|
| DART AEROSPACE LTD | Work Order: | 23197 |
| Description: Bracket | Part Number: | D3294-1 |
| Dwg: D3294 Rev. A | Qty: | 10 30 |

Page 1 of 1

| Step | Location | Procedure | By | Date | Qty |
|------|----------|---|----|-----------|-----|
| 1 | DC | Issue Traveler Note: To be made in multiples of 10 | A | 05/05/09 | 10 |
| 2 | MV | Cut blanks: 20.100" x 13.100" grain along 13.100" Material: 2024-T3 (QQ-A-250/4) 0.080" thick (M2024T3S.080) Identify for D3294-1 | CD | 05/05/16 | 30 |
| 3 | MV | Machine as per Folio FA445 and Dwg D3294 Stack of 10 Identify as D3294-1 | JL | 05/05/18 | 30 |
| 4 | QC2 | Inspect parts as they come off the CNC machine | JL | 05/05/18 | 30 |
| 5 | QC8 | Second check | SD | 05.05.18 | 30 |
| 6 | GA | Deburr | FF | 05/05/27 | 30 |
| 7 | GA | Form as per Dwg D3294 | J | 05-06-08 | 30 |
| 8 | QC5 | Inspect work to Step 7 | SB | 05/08/011 | 30 |
| 9 | FP | Chemical Conversion Coat as per QSI 005 4.1 | FF | 05.08.12 | 30 |
| 10 | FP | Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 | ML | 05.08.16 | 30 |
| 11 | QC3 | Inspect Powder Coat | DC | 05/08/16 | 30 |
| 12 | ST | Identify and Stock | DC | 05/08/16 | 30 |
| 13 | AC | Cost / part 33.12 | SD | 05-08-17 | 30 |
| 14 | DC | Close W/O 3 Y, 38 Inspect Level 21 | KD | 05/08/17 | 30 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 04.08.24 | New issue | KJ/JLM | <i>[Signature]</i> |

RELEASED
[Signature]
 04/08/20

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|--|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | | | |
| | | | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|--|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector | |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/08/17

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

| | | |
|------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 23197 |
| Description: Bracket | Part Number: | D3294-1 |
| Inspection Dwg: D3294 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

| | | | | | |
|--------------|----------|-------------|----------|---------------------|-----|
| Measured by: | JL | Audited by: | SD | Prototype Approval: | N/A |
| Date: | 05/05/17 | Date: | 05.05.17 | Date: | |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 04.08.24 | New Issue | K.I./I.I.M | <i>[Signature]</i> |

PRELIMINARY ISSUE



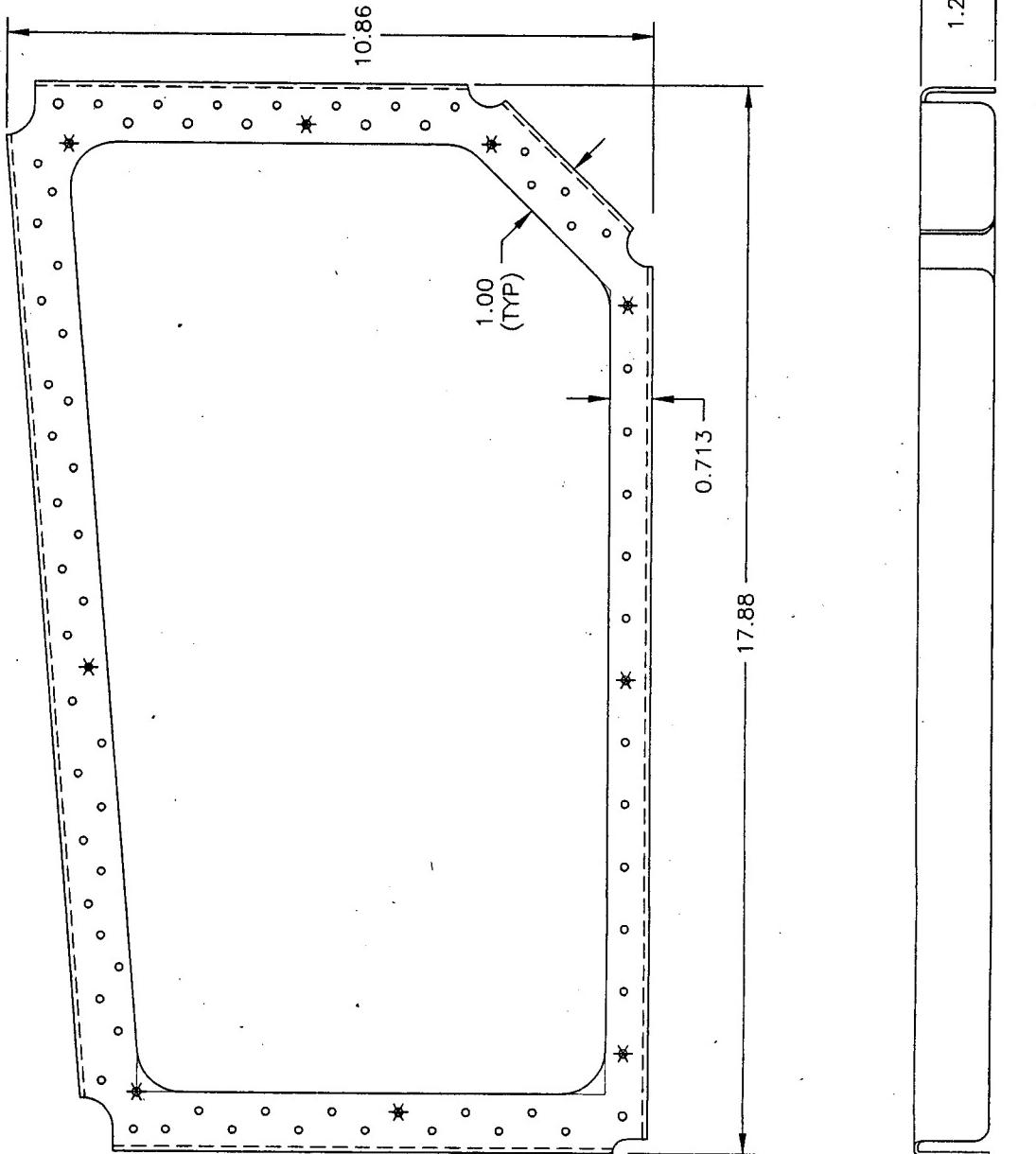
COPY ISSUED

| | | | |
|--------------------------------------|----------|---|--|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3294 | |
| DATE SHOP COPY 04.06.28 | | TITLE BRACKET | |
| RETURN TO ENGINEERING | | REV. A SHEET 1 OF 2 SCALE 1:3 | |
| 04.06.28 | | NEW ISSUE | |

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04.07.12

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WITHOUT NOTICE

WORK ORDER
NO. 023197



D3294-1 BRACKET

- 1) MACHINE PER DRAWING FILE "D3294-A2.DWG"
- 2) CHECK PER TEMPLATE D3294-1T1
- 3) MATERIAL: 2024-T3 (QQ-A-250/4) SHEET 0.080 THICK (REF. DART SPEC M2024T3S.080)
- 4) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 5) USE MINIMUM BEND RADIUS OF 0.188"
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DARTOR COPY IS
CENSUS

| | | |
|------------------|----------|---|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | APPROVED | DRAWING NO. D3294 |
| DATE 04.06.28 | | TITLE BRACKET |

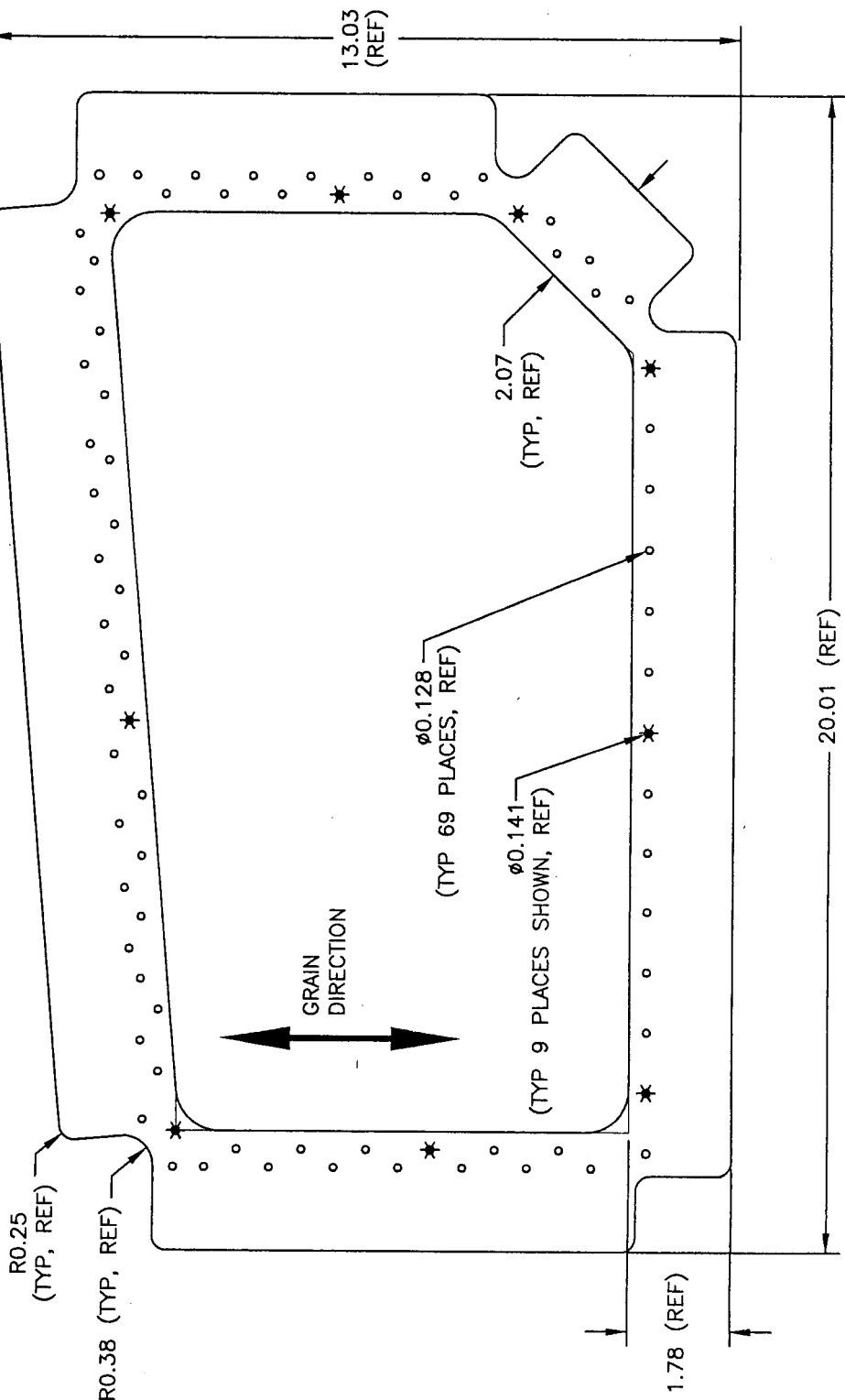
REV. A
SHEET 2 OF 2
SCALE
1:3

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WORK ORDER
NO. 223/97

D3294-1 FLAT PATTERN

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R 04.07.12

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Job Costing Report

Dart Aerospace Ltd.
HawkesburyMay 06, 2005
09:55 am

Work Order No : 0023197
 Project Name : D3294-1
 Project For : WK522
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3294-1
 Description : Bracket
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 05-05-05
 Est Finish Date : 05-31-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/ (Loss) : | 0.00 | 0.00 |